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TITLE OF THE INVENTION:

LUMINESCENT ORGANIC MATERIAL FOR LIGHT-EMITTING DEVICES

5 *Inc 911* The present invention relates to a luminescent organic material for light-emitting devices, in particular, organic LEDs.

BACKGROUND OF THE INVENTION

10 The luminescent organic materials, such as PPV and Alq3, currently used for making thin films in light-emitting devices, such as light-emitting diodes or LEDs, have numerous drawbacks.

15 These are normally solved by encapsulating the materials and inserting metal contacts embedded in the films.

Moreover, the quantum efficiency and emission wavelength tunability of known materials are poor.

20 Research is therefore being conducted into materials enabling organic LEDs to be made entirely of plastic material.

SUMMARY OF THE INVENTION

25 It is therefore an object of the present invention to provide light-emitting devices, in particular, LEDs, designed to eliminate the aforementioned drawbacks, and which, in particular, make encapsulation and the insertion of metal contacts superfluous, enable LEDs to

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be made of organic material and using the same class of material for all the emission wavelengths in the visible spectrum, are more reliable, and are easier to produce.

According to the present invention, there is  
5 provided a luminescent material for light-emitting devices, comprising at least one thienyl-S,S-dioxide unit.

#### BRIEF DESCRIPTION OF THE DRAWING

The present invention is described in detail below,  
10 with reference also to the accompanying drawing showing a view in perspective of an organic LED in accordance with the present invention.

#### DETAILED DESCRIPTION OF THE INVENTION

Number 1 in Figure 1 indicates as a whole an  
15 organic LED comprising a support 2, for instance a plastic foil, a film 3 on a side of the support 2 and respective power supplying elements; the film 3 is made of a material containing at least one thienyl-S,S-dioxide unit and directly incorporates the elements 3,  
20 without the necessity of contacting and welding; if the film 3 is self-supporting, the support 2 may be avoided.

It is well known that thiophene based materials may be selectively oxidised at the thienyl sulfurs to the corresponding thiophene-S,S-dioxides by reactions  
25 already described in the literature and therefore not reported in details.

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Thiophene-based molecules can be properly engineered by controlling the length of the chain and by inserting some functional groups, in order to tune the HOMO-LUMO gap from the blue to the red, resulting in the  
5 unprecedentedly wide tunability of the emitted light.

It has been surprisingly found that thienyl-S,S-dioxide based materials have an high quantum efficiency and also the following properties: wide spectral tunability, no degradation in time (thus avoiding the  
10 requirement of encapsulation), completely plastic device (no metal contacts) suitable for technologies over plastic substrates.

Thienyl-S,S-dioxide materials may therefore be used in thin films useful in organic light emitters.

15 Thienyl-S,S-dioxide materials show the highest photoluminescence efficiency ever measured for thiophene based materials in the solid state. The obtained values (mainly > 37%) are even higher than that of the organic luminescent materials which are currently under  
20 investigation for application in organic electroluminescent devices.

Main features of the thienyl-S,S-dioxide materials according to the present invention are the functionalization of the thienyl sulfur with oxygen  
25 atoms (in order to modify the HOMO and LUMO energies and

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to facilitate charge injection), which is carried out such as the material comprises at least one thiophene ring in the  $\alpha$  position of the ring of said thienyl-S,S-dioxide and grafting some alkyl substituents in the  $\beta$  position of the ring of said thienyl-S,S-dioxide to prevent the formation of planar or partly planar structures (in order to avoid  $\pi,\pi$  stacking), leading to unprecedentedly efficient photoluminescence.

The insertion of one non-aromatic thienyl-S,S-dioxide unit within the skeleton of an oligothiophene does not modify the  $\pi,\pi^*$  character of the frontier orbitals but decreases their energy and that of the LUMO more than that of the HOMO.

The oligomers containing a thienyl-S,S-dioxide moiety are characterized by much greater electron affinities and slightly higher oxidation potentials than their 'fully aromatic' counterparts. This results in a substantial enhancement of the electron injection capability of the compound, with strong impact on the electrical performance of the device.

Furthermore, the oxygen atoms modify the self organization properties of the molecules in the solid state. Indeed, the molecular packing of these new molecules is characterized by the presence of a number of extremely short van der Waals separations, all

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involving the oxygen atoms. The peculiar molecular packing causes a strong enhancement of the quantum efficiency of the thiophene solid films.

In conclusion, thienyl-S,S-dioxide based materials  
5 allow to achieve all the modifications needed to optimize the electronic properties and the solid state morphology of thiophenes required for LED applications.

The advantages of the luminescent material according to the present invention will be clear from  
10 the foregoing description.

In this way one can envisage the application of a new generation of solid state thiophene films for high-efficiency, colour-tunable LEDs operating with reduced currents and without relevant problems of chemical  
15 stability.

In particular, the luminescent material used in the organic LED according to the present invention provides for wide tunability of the energy emitted, from blue to infrared, and high quantum efficiency.

Moreover, functionalizing the sulfur in the thiophene ring with oxygen atoms provides for increasing the electron affinity of the molecule to ensure improved electron injection; increasing ionization potential to make the molecule more stable with respect to water and  
20 oxygen; modulating HOMO and LUMO energies and the HOMO-LUMO energy gap by appropriately alternating modified  
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and non modified thiophene rings.

Moreover, inserting a thiophene ring functionalized with oxygen atoms in oligothiophenes of appropriate length and symmetry provides for maintaining or  
5 increasing intrinsic quantum efficiency and for modulating the wavelength of the emitted light.

Finally, functionalizing modified oligothiophenes by insertion of appropriate alkyl substituents prevents  $\pi$ - $\pi$  stacking and the formation of  
10 planar or partly planar structures in the oligothiophene films.

The invention will now be described with reference to examples, however, it should be observed that several  
15 modifications obvious for the specialist are possible within the framework of the idea of the invention.

#### Example 1

#### Comparative table

20 In table 1 the properties are compared of known luminescent materials for LEDs and of the new materials according to the present invention.

TABLE 1

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	Quantum Efficiency	Electrical Conductivity	Degradation	Processing	Tunability
Thiophenes	Low	Good	No	Easy	Yes
PPV	High	Low	Yes	Encapsulation + contacts	Weak
Al (q3)	High	Low	Weak	Encapsulation + contacts	No

## Example 2

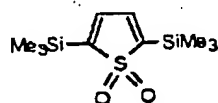
In table 2 are reported molecular structure, fluorescence frequencies and efficiency of selected oligothiophene-S,S-dioxides which have been obtained according to the present invention, operating in conventional manner the necessary chemical reactions, which are accordingly not reported.

10 TABLE 2

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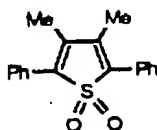
Sample	Molecular Structure	$\eta$ (%)	$\lambda_{PL}$ (nm)
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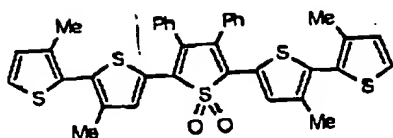
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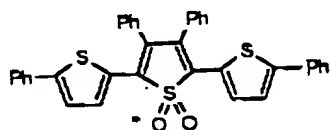
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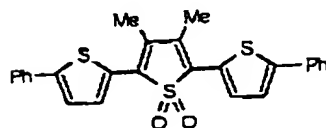
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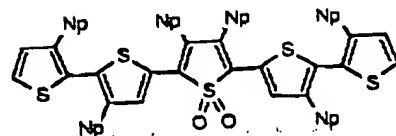


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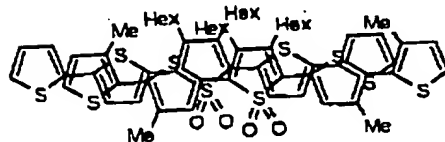
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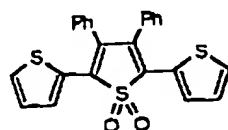
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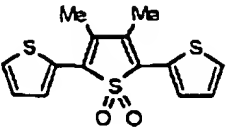
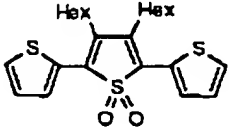
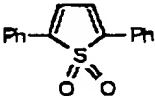
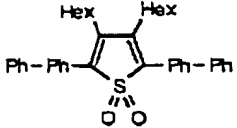
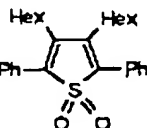
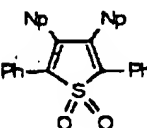


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wherein Me = methyl; Hex = n-hexyl; Np = neo-pentyl;  
 Ph = phenyl; Ph-Ph = p-biphenyl.

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